



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7351

Job Sheet 213484



Part No: 647.7351

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/28/20

Job Tracking No:

Due Date: 10/9/20

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.12.15 NEW ISSUE DD VERF:JLM / IPP REV:B 20.07.06 AS PER DWG
REV.F VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/9/20	10/9/20	0.00	0.00	Packaging 1 - SCH-S		SEP 29 2020
120	QC 4	1 pcs	10/9/20	10/9/20	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/9/20	10/9/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		

FG Doc4



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S303756



Part: 647.7351

Job No: 213484

Serial No/Batch: S303756

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/28/20

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	72
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	10/9/20	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	10/9/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 9	DAS
				QC 21 - FG - 77	77
				QC 21 - FG - 28	9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7351

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7351

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
647.1701	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
647.2510	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	3	0
	600.0991	1	3	0
	600.1012	1	35	0
	601.2045	1	34	0
	647.1701	2	6	0
	647.2510	4	36	0
	647.2511	4	37	0
	MS21042L4	4	2,128	0
	NAS1149F0463P	8	208	0
	NAS6604-66	4	38	0

Part Specifications
Specifications could not be found.

Plex 9/28/20 2:22 PM dart.lacelle.linda

9/28/2020

ORDER ACKNOWLEDGEMENT



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CINAEO4

Sold To: Babcock Mission Critical Services France

Lieu-Dit Le Portaret
83340 Le Cannet-des-Maures
France
Phone: 33 0 498 10 7272
Fax: 33 0 498 10 7270

Ship To: Babcock Mission Critical Services France

Lieu-Dit Le Portaret
83340 Le Cannet-des-Maures
France
Phone: 33 0 498 10 7272
Fax: 33 0 498 10 7270

ORDER

Order No : 29841

Date: 9/28/20

Ship-To Contact: David Le Saux

Email: david.lesaux@babcockinternational.com

Cust PO No: PO01-007832-2020 / Case 14441

FOB: Shipping Point

Ship Via:

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: DDP - Delivered Duty Paid

Order Taker: Lisa McMachen

Order Taker Phone: 613-632-5200

Order Taker Email: lmcachen@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	10/7/20	10/7/20	647.7323	EC135 T1/P1 Upper Cutter Removable Provisions	1		\$0.00USD		\$0.00 USD
2	9/30/20	9/30/20	647.7351	EC135 T1/P1 Skid Deflector Assembly	1		\$905.00USD		\$905.00 USD
				100% Discount Warranty			-100.00		\$-905.00
Sub Total									\$0.00 USD
Grand Total									\$0.00 USD

ORDER NOTES

DO NOT SHIP UNTIL PART PRICE AND DISCOUNT ADDED

These Kits can ship WITHOUT Magnobond.
Ship via Int'l Priority type service on Dart's account.

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 9/28/20 3:29 PM Dart.mcmachen.lisa

Jennifer Renwick

From: Linda Lacelle
Sent: Tuesday, September 29, 2020 2:06 PM
To: Support; Ashley Beecraft
Cc: Jason Leroux; Marie Lajeunesse; Jennifer Renwick
Subject: RE: Order 29841

647.7351 –now at pkg – ship away

From: Support <support@dartaero.com>
Sent: Tuesday, September 29, 2020 2:02 PM
To: Linda Lacelle <llacelle@dartaero.com>; Ashley Beecraft <abeecraft@dartaero.com>
Cc: Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Support <support@dartaero.com>
Subject: RE: Order 29841

Hey there,
Order is updated and ready to ship when it is ready.

Thanks,
LISA MCMACHEN
Customer Support

DART AEROSPACE
T 1 613 632-3336 > 241
F 1 613 631-4443
1 800 556- 4166
www.dartaerospace.com

Note Customer Support has a new email address : support@dartaero.com. Please use this address for all future support inquiries. The following addresses have been retired : support.ON@dartaero.com, support.CA@dartaero.com, support.OR@dartaero.com.



For technical support, click [here](#).
If you wish to access technical documentation online, please create your account [here](#).

From: Linda Lacelle <llacelle@dartaero.com>
Sent: September 29, 2020 7:04 AM
To: Support <support@dartaero.com>
Cc: Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Ashley Beecraft <abeecraft@dartaero.com>
Subject: RE: Order 29841

Never mind, I see the note in the order

From: Linda Lacelle
Sent: Tuesday, September 29, 2020 7:02 AM

To: Support <support@dartaero.com>

Cc: Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Ashley Beecraft <abeecraft@dartaero.com>

Subject: RE: Order 29841

We also need to know if we can't get the magnabond in time, if they are taking the kits without?

From: Support <support@dartaero.com>

Sent: Monday, September 28, 2020 3:31 PM

To: Linda Lacelle <llacelle@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Ashley Beecraft <abeecraft@dartaero.com>

Cc: Support <support@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>

Subject: Order 29841

Hey all,

Order 29841 started – need Ross to add in part pricing and discount so that I can complete.

Thanks,

LISA MCMACHEN

Customer Support

DART AEROSPACE

T 1 613 632-3336 > 241

F 1 613 631-4443

1 800 556- 4166

www.dartaerospace.com

Note Customer Support has a new email address : support@dartaero.com. Please use this address for all future support inquiries. The following addresses have been retired : support.ON@dartaero.com, support.CA@dartaero.com, support.OR@dartaero.com.



For technical support, click [here](#).

If you wish to access technical documentation online, please create your account [here](#).



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ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CINA04

Sold To: Babcock Mission Critical Services France

Lieu-Dit Le Portaret
83340 Le Cannet-des-Maures
France
Phone: 33 0 498 10 7272
Fax: 33 0 498 10 7270

Ship To: Babcock Mission Critical Services France

Lieu-Dit Le Portaret
83340 Le Cannet-des-Maures
France
Phone: 33 0 498 10 7272
Fax: 33 0 498 10 7270

ORDER

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Email: david.lesaux@babcockinternational.com

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Order Taker: Lisa McMachen

Order Taker Phone: 613-632-5200

Order Taker Email: lmcachen@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	10/7/20	10/7/20	647.7323	EC135 T1/P1 Upper Cutter Removable Provisions	1		\$6,483.00USD		\$6,483.00 USD
				100% Discount Warranty			-100.00		\$-6,483.00
2	9/30/20	9/30/20	647.7351	EC135 T1/P1 Skid Deflector Assembly	1		\$905.00USD		\$905.00 USD
				100% Discount Warranty			-100.00		\$-905.00
Sub Total									\$0.00 USD
Grand Total									\$0.00 USD

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Account Name: DART Aerospace Ltd.

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Plex 9/29/20 2:00 PM Dart.mcmachen.lisa

Job Fabrication

Job No: 213484

Part No: 647.7351

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110-Packaging 1 - Pick Kit	1	600.1012	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	19.0000	CCK017	S297581	S297581	0
						10.0000	CCK017	S301302	S301302	0
110-Packaging 1 - Pick Kit	1	601.2045	RTV (LOCTITE 598)	1.0000	1.0000	1.0000	CCK095C	S286901	S286901	0
						17.0000	CCK095C	S299615	S299615	0
						10.0000	CCK095C	S301820	S301820	0
110-Packaging 1 - Pick Kit	1	647.1701	Skid Deflector Assembly	2.0000	2.0000	1.0000	CCK024	S290531	S290531	0
						5.0000	CCK024	S296050	S296050	0
110-Packaging 1 - Pick Kit	1	647.2510	Sleeve	4.0000	4.0000	1.0000	CCK111	S181744	S181744	0
						1.0000	CCK111	S208442	S208442	0
						34.0000	CCK111	S295542	S295542	0
110-Packaging 1 - Pick Kit	1	647.2511	Nut	4.0000	4.0000	1.0000	CCK111	S208448	S208448	0
						36.0000	CCK111	S295558	S295558	0
110-Packaging 1 - Pick Kit	1	MS21042L4	Nut	4.0000	4.0000	11.0000	GA011	S228833	S228833	0
						920.0000	ST299F	S282343	S282343	0
						197.0000	ST303	S298133	S298133	0
						422.0000	ST303	S301578	S301578	0
						12.0000	ST303	S303399	S298133	0
110-Packaging 1 - Pick Kit	1	NAS1149F0463P	Washer (AN960-416)	8.0000	8.0000	4.0000	GA200	S247854	S247854	0
						91.0000	GA200	S280175	S280175	0
						92.0000	GA200	S293737	S293737	0
110-Packaging 1 - Pick Kit	1	NAS6604-66	Bolt	4.0000	4.0000	1.0000	ST553	S291032	S291032	0
						2.0000	ST553	S294741	S294741	0
						35.0000	ST553	S302081	S302081	0